VOLUME 16 ISSUE 3 May/June 2010

#### Newsletter of the BLACKHAWK CHAPTER-ACBS

#### 2010 Geneva Lakes Antique and Classic Boat Show

Welcome to the 11<sup>th</sup> annual 2010 Geneva Lakes Antique and Classic Boat Show. The boat show is once again being held at the Abbey Resort & Spa in Fontana, WI, and promises to be a great event. A portion of this year's proceeds will be donated to the Lake Geneva Water Safety Patrol and Geneva Lake Conservancy.

The weekend begins Friday morning at 9:00 AM with two featured estate tours, one featuring a model train exhibit. Boaters will be inspired by the spectacular gardens, beautiful homes and amazing collectables. We will be visiting the Anderson and Ferro lakefront homes and gardens.



Sea Lark



Polaris

Transportation for the Estate Tour and train exhibit is available on two classic Lake Geneva launches. The Sea Lark and Polaris will be available to the first 75 pre-registered participants for transportation to and from the estate tour homes and the Lake Geneva

(Continued on page 5)

#### IN THIS ISSUE...

26th McHenry Boat Show Page 4

Chicago River Cruise Page 5

6th Annual Eagle River Boat Show 10

Madison Boat Show 12

Classic Boat Rendezvous 14

Legends of Algonac Page 15

#### TAKE CARE OF THAT FLAT HEAD

Although the Chris Craft flat head sixes are based on a robust Hercules industrial block, they are now all getting rather long in the tooth. Even in very bad condition they will still run but not forever. The exhaust manifold is a critical component that seems to be a problem area of late. It is prone to failure and a very expensive item to replace. There are a few things you can do to prolong its' life.

There are three common failure modes for the manifold: rusting out, freeze cracks, and thermal stress cracks.

The manifolds are cast iron which rusts easily, even in storage residual moisture in the manifold will cause it to continue to rust away. After 60-80 years they are starting to rust through. There are three separate passages in the manifolds. The water passage from the water pump which supplies cool

(Continued on page 9)

#### **BLACKHAWK CHAPTER-ACBS**

#### Officers and Directors

President George Plamondon

312-787-7455

georgeplamondon@hotmail.com

Vice President Matt Byrne

630-236-7214

mattbyrne@mrbtech.com

Secretary Larry Lange

262-249-0576

lange@genvaonline.com

Treasurer Ted Cartner

847-395-8902

chrysalis40@att.net

**Directors** 

(Past President) Andy Ievins

262-877-3953

aievins@charter.net (2010 term) **Don Taylor** 

**Don Taylor** 630-632-9797 **James Wilkin** 312-951-8680

(2011 term) Mark Svoboda

630-208-1775

msvoboda@ameritech.net

**Roger O'Neill** 262-248-8805

(Director at Large) Charles Colman

ccolman@sanjamar.com

**Victor Elting** 312-337-7399

Boat Show Chairmen Al Bosworth

630-832-4481 <u>albos@home.com</u> **Larry Lange** 262-249-0576

lange@genvaonline.com

Safety Officer Gary Braker

847-587-7781

dr.norot@ix.netcom.com

Youth Development Ted Cartner

847-395-8902

Membership Chairman Pete Brainard

(847)-441-7369

Web Master Matt Byrne

630-236-7214

mattbyrne@mrbtech.com

#### Visit the web site at www.blackhawkacbs.com

Please send any info, comments or suggestions to: mattbyrne@mrbtech.com

Or, contact Matt Byrne directly at: 630-236-7214(home) or 630-802-2698(mobile)

#### PRESIDENT'S MESSAGE

Dear Members and Friends.

Our Sunday in late May Spring Dinner turned out to be a precursor to what will be a summer of great boating weather. Kenosha's marina is a beautiful setting and having the U.S. Coast Guard on hand to sharpen up boating skills made for an informative start to the boating season. We all need to thank Mark Svoboda for orchestrating this event; no small task. All these functions take lots of effort, so on behalf of our two hundred and some odd members I can't think of a more appropriate time to thank all the people that give so freely of their time and resources. I recall last fall being asked to complete a budget going beyond collecting dues and cost of this publication, etc. My response was, this is an organization where people routinely go to the "hip" to make it all happen. That speaks to the power of who we are and how firmly we either consciously or unconsciously believe that what we are doing is passing this history on to generations to come. I hope we never lose sight of that.

This morning the other mighty Blackhawk organization will be having a parade to celebrate winning the Stanley Cup. I intend on to go clad in a our Blackhawk shirt; I'm not sure anybody will notice, however, I will report any possible reaction.

Thirty days from now, we'll be taking a trip on the Chicago River. To date, we have over fifty people and some fifteen boats "on board". My last up-date closed with "this is a happening". It's stacking up to just that, a great day of boating and surely a happening. Two weeks after that, we have our Fox Lake Show at Famous Freddie's. This falls in the same class of "lots of fun", a lot going on. And by the way, don't forget Glacier Lakes Madison Show in early August. My boat "What Fun" is the poster boat so I can't pass that one

In this Smoke Signal, we have the registration for the Geneva Lakes Show. Last year, it was a sell out, I'd get signed up pronto!

Safe boating. Let's see if we can not award the "Oops Award" this year. That is probably unlikely. Best Regards,

George Plamondon

#### CHICAGO RIVER CRUISE SATURDAY JULY 10



On Saturday July 10th we are going to cruise the Chicago River through beautiful downtown Chicago. The launch ramp is at 31<sup>st</sup>. & Western Ave. We'd like to get underway by 10:30 so get there in time to launch and park your trailers and be ready by 10:30. We will be stopping at a restaurant (to be announced later) and order lunch off the menu. Make sure your boat is fueled up for the day. You might want to explore downtown by water for the rest of the day.

Directions: From the Eisenhower Expressway, exit Western Ave southbound, turn Right (west) off of Western at 33<sup>rd</sup> St., go back north two blocks to 31<sup>st</sup>. St.

Launch fee and lunch bill will be paid directly to the Ramp people and restaurant.

Please let us know if you are bringing a boat and how many people will be in your group so we can make proper arrangements at the restaurant.

#### For more information:

George Plamondon at 312-505-5455

Email georgeplamondon@hotmail.com

NAME	
BOAT	_
PHONE	_
NUMBER OR PEOPLE	_
Send to: George Plamondon 800 N Michigan Ave #3601 Chicago, IL 60611	

#### Chicago River Cruise Email Update Recap

Below are email updates that have been sent out in the past few weeks. If you have not received them please update you membership information with the national office to include your email.

#### **Update #1**

Dear Blackhawk Members,

Our July 10th river trip has been upgraded! Member Robert Zadek (he's running for the U.S. Senate this fall-check out his website Robert Zadek for US Senate) has arrange for us

to have lunch at the Columbia Yacht Club. The trip will proceed through the locks, due south about a half mile to the club, a spectacular ship permanently moored at the foot of Randolph Street. The commodore tells us the club is looking forward to having some classic antique boats on the docks. We had a "trial run" lunch, hard to beat! Lots have signed up, let's keep the list growing.

#### **Update #2**

Dear Blackhawk Members,

"Hawkytown" has plenty of "Big Momentum" going for it right now. Sports writers are putting pen to paper to explain the enormous surge in momentum as the Blackhawks are about to win the Stanley Cup. The other Blackhawks are on the same page. If you own an

antique or classic boat, it doesn't look like there is any other place to be on that Saturday, July 10th, but the Chicago River. This event has a following that is growing daily. Jump on board, this is a "ship" not to be missed.

The Racquet Club has found a need for some spontaneous renovation work, rooms will not be available for Friday night July 9th; however, if you are planning to come to Chicago

for some pre-event partying, The University Club will accommodate us at very friendly rates. Call me directly, I will arrange your stay. The club is across the street from Millennium Park. Wander over and have a look at the fabulous "Bean". Again, the Canal Street Marina has offered to kept boats over night.

Our trip on the river will be highlighted by a Blackhawk member/architect (more on that later), but be prepared to leave the day knowing a little bit more about "Windy City" architecture. Saturday morning will have a mobile coffee truck at the ramp so come early for some wake up java. There's plenty of dock space to hang out until we "set sail" about 10:30.

The Columbia Yacht Club will be looking for us at about noon. Check out the club at www.columbiayatchclub.com. Member Bob Zedak has arranged for a tour of this historic ship. The club does not accept cash, so remember to bring your credit card. As an aside, the food isn't just good, it's terrific!

This day is shaping up to be a "happening", circle your calendar for July 10th.

#### **Update #3**

Good Morning Chicago River Trippers and those thinking about it,

In couple of weeks, Blackhawk members will be on the Chicago River making their way towards the Columbia Yacht Club for beautiful buffet lunch (\$18.00 Tax and Gratuity included). Here are some details and what to expect. We are just under Twenty Boats and fifty plus people for our voyage, growing daily. While we are planning to depart the launch site at about 10:30 pm, come early, a coffee truck will be on there to supply any caffeine needs. Architect Bill Bickford will be on hand to guide us through the city's river canyon. You will quickly come to understand, Bill knows his stuff, this is no average architect's tour. The boats will regroup at the Canal Street Marina before we proceed towards the locks. A photographer will be on the Michigan Avenue bridge to record our trip. These photos will be used to promote the next Chicago River Trip on September 20,2011, which will be a pre-event for The 2011 International Annual Meeting of The Antique and Classic Boat Society in Lake Geneva, WI. If you are planning on coming the night before, The Ambassador East Hotel is giving Blackhawk Members a special rate. Call me directly, I will arrange for your stay at the favorable rate. Bistro Zinc at 1131 N. State St. will be our meeting place for some French comfort food Friday night before. Again, Canal Street Marina has agreed to keep boats over night in a secured parking area, a short distance from our launch site. I will be contacting each of you prior to the trip, to answer any last minute questions. I hope the turn out is beyond expectations, if you haven't signed up yet, give me call or send an email!

George Plamondon, Trip Maestro 312 787 7455 Cell 312 505 5455

Email georgeplamondon@hotmail.com

Happy Boating and I hope to hear from you!

Country Club. You may take your own boat if you choose, there is limited docking at each estate.







The Ferro Lakefront Estate

The Ferro estate offers a special treat with a model train exhibit. Join us in the youthful delight of a local collector's model train set. With a mainline track more than two scale miles, winding along 120 feet of wall space, this hands-on set takes you on a whimsical journey.

Your trip begins in downtown Chicago with a replica of the Palmolive Building, where the owner founded his company, to his home on the north shore of Geneva Lake. Along the way, the train passes the Chicago "L" train, the Illinois suburbs, the Great Lakes Naval Base in Waukegan, chugs through Fright Fest at Gurnee and rounds the traveling circus and an outdoor movie theatre. With a nod to Milwaukee's industry and the Walworth County Fair, it finally pulls into Lake Geneva, which includes an exact replica of the enthusiast's home, the Riviera, the Ferro Pavilion at George Williams College, and Geneva Lake itself. Enjoying a fine lake cruise are three classic wooden yachts: the Matriarch, the Normandie and the Sea Lark.

This O-gauge model train extravaganza, eight years in the making, is continually being added on to, with treasures from the former old-scale layout that graced the Museum of Science and Industry as well as other online or antique store finds. We hope you enjoy this Little Locomotive Journey.



O N E L LI O N E L LI O N E



**O-Gauge Model Train Layout** 

From Chicago

To Lake Geneva

A "Country Club Buffet Luncheon" will be served at Lake Geneva Country Club.

The Menu includes:

Tossed salad with choice of three dressings
Bread, rolls
Sliced lunch meats: turkey, ham, and roast beef
Selection of sliced cheeses
Bowls of chicken salad, tuna salad, and egg salad
Fruit platter
Brownies and cookies
Soft drink or iced tea – Cash Bar will be available

Cost for the tours and lunch is \$35.00 per person.



Lake Geneva Country Club

Come join us on Friday evening at the Roger & Dorothy O'Neill Estate via your own car or boat, docking space is limited. The open bar will start at 6:00 PM and be open through dinner. The cost for dinner is \$50 per person. After dinner Roger will be making a presentation describing the reconstruction of a Black Fin fiberglass boat that he is sheathing in mahogany. Roger will have the boat on display at the dinner well.

Boats will be on exhibit all day Saturday, beginning at 10:00 am. Be sure you have your boat in the water by then, as we expect a lot of spectators. Local vendors will have items on display, and the Blackhawk Chapter's tent will once again offer t-shirts, posters and other items. The annual "starting of the engines" and boat parade will commence at 4:00 pm. "Burnin' Down The Docks", a celebration of Blues, will be playing live at the waterfront from 12:00-4:00 both Saturday and Sunday.

Saturday evening's dinner will be held in the Ball Room at the Abbey Resort. Cash bar will open at 6:30 PM, followed by a buffet BBQ dinner featuring Beef Brisket, Chicken and Pork Ribs prepared by the famous pitmaster Matthew Whiteford, National Competition BBQ Chef. Dinner cost is \$45 per person.



This is an event you won't want to miss, as boat show awards will be presented at Saturday evening's dinner. In addition, each captain present at the dinner will receive a special recognition gift. The People's Choice award will be presented on Sunday at 2:00pm.

In an effort to honor the winners of the award categories, and recognize the owners, you must register for the Saturday dinner and be in attendance in order to be qualified to win one of the show awards.

#### Award categories:

- Blackhawk Chapter Sharpest Arrow
- ACBS Most Preserved
- Best Chris Craft
- Best Century
- Best Streblow
- Best Contemporary
- Most Historic
- Best Fiberglass
- Best Outboard

- Skippers Choice
- People's Choice
- Pre-War
- Best Utility under 22'
- Best Utility 22' & over
- Best Runabout under 22'
- Best Runabout 22' & over
- Post-War
- Best Utility under 22'

Sunday, boats will be on exhibit again at 10 am. People's Choice award and drawing winners announced at Blackhawk tent at 2 pm. Each year we have many spectators who attend the boat show on Sunday afternoon expecting to see the full line-up of boats on display. Therefore, participants are asked to leave their boats in the water (and land displays intact) on Sunday until 3:00 pm when the boat show officially ends.



Please make hotel reservations directly with The Abbey Resort at 800-709-1323, mention the "Blackhawk Chapter Antique Classic Show" for a special "run of the house" room group rate. You must identify yourself as a participant when making the reservation in order to receive the Boat Show rate. Boat show rates will not be honored at the point of checkout unless previously specified.



The Blackhawk Chapter of the Antique and Classic Boat Society present

#### The Geneva Lakes Annual Antique and Classic Boat Show

At the Abbey Harbor, Fontana, WI Sept 24-26, 2010

Name:			I not mate.				
Address:		Cit					
Phone:	Cell:		Emai	1:			
						not r	
Additional Crew: (First and La	ast name)					not r	equired
Rog	at Fyhihit Inform	ation -	Saturday & Sund	av Roat Show			
In Water (\$50) *i.e. Model Boats, Outboar	On Land (\$35) rd Motors etc. A nautical ex w Exhibitor" form. A boat	☐ Na xhibit may	utical Exhibit (Free)* or not have items for sale. If yos splayed as a nautical exhibit b	For Sale (A	or sale ex	khibitor	
Boat Name		Year _	Manufactu	rer			
Model	Length		Engine			HP	
	Use separate sh	heet for a	any extra boats	Boat Registration	on Fee		\$
advantage of the Blackhav	on All of the below e	vents are	e included				
events and save \$15/perso (Boat registration not included) riday, September 24  Lake Tour - Two Estates (by # of participants on S # of participants utility	uded). y boat only) & lunch at Sealark or Polaris clas izing my own boat (w	t the Lake ssic launc rith space	e Geneva Country Club. ch (limited- first 75 peo	ıl # parti	icipants	s) h	
events and save \$15/perso (Boat registration not included) Fiday, September 24  Lake Tour - Two Estates (by # of participants on S # of participants utiling # of participants (not september 24)	y boat only) & lunch at Sealark or Polaris clas izing my own boat (w going to estate tours) b er – Open Bar & Roas	t the Lake sic laund ith space out going t Tender	e Geneva Country Club. ch (limited- first 75 peo e available for additiona by own car to Lake Gen cloin of Beef Buffet.	ple to sign-up) ıl # parti eva Country Club t	icipants for lunc	s) h \$35/ea	\$
events and save \$15/perso (Boat registration not included).  ciday, September 24  Lake Tour - Two Estates (by # of participants on S # of participants utility # of participants (not  Cocktails and Buffet Dinne	y boat only) & lunch at Sealark or Polaris clas izing my own boat (w going to estate tours) b er – Open Bar & Roas	t the Lake sic laund ith space out going t Tender	e Geneva Country Club. ch (limited- first 75 peo e available for additiona by own car to Lake Gen cloin of Beef Buffet.	ple to sign-up)  al # parti eva Country Club to # Attending	icipants for lunc	s) h \$35/ea	\$
events and save \$15/perso (Boat registration not included) Fiday, September 24  Lake Tour - Two Estates (by # of participants utiling # of participants (not # of participants (not # of participants (not # of participants)  Cocktails and Buffet Dinner Hosted by Roger & Dorote # Dorote	y boat only) & lunch at Sealark or Polaris clas izing my own boat (w going to estate tours) b er – Open Bar & Roas thy O'Neill at his estat the Abbey Resort Brisket, BBQ Chicke thew Whiteford, Nationals of the award categories	t the Lake sic laund ith space out going t Tender te on Ge en, BBQ onal Con es, and rec	e Geneva Country Club. ch (limited- first 75 peo e available for additiona by own car to Lake Gen cloin of Beef Buffet. neva Lake.  Pork Ribs Prepared by	ple to sign-up)  al # parti eva Country Club to # Attending	icipants for lunc@	s) h \$35/ea	\$
events and save \$15/perso (Boat registration not included)  iday, September 24  Lake Tour - Two Estates (by # of participants on S # of participants utility # of participants (not # of participants (not# of particip	y boat only) & lunch at Sealark or Polaris clas izing my own boat (w going to estate tours) ber – Open Bar & Roasthy O'Neill at his estate the Abbey Resort Brisket, BBQ Chickethew Whiteford, National of the award categories and be in attendance in	t the Lake sic laund ith space but going t Tender te on Ge en, BBQ onal Con es, and rec in order to it	e Geneva Country Club. ch (limited- first 75 peo e available for additiona by own car to Lake Gen cloin of Beef Buffet. neva Lake.  Pork Ribs Prepared by npetition BBQ chef. cognize the owners, you must be qualified to win one of the	ple to sign-up)  al # parti eva Country Club t # Attending  # Attending  # Attending  # Attending	icipants for lunc	5) sh \$35/ea s\$50/ea	\$
events and save \$15/perso (Boat registration not inclinated) iday, September 24 Lake Tour - Two Estates (by # of participants on States in the second for the second	y boat only) & lunch at Sealark or Polaris clas izing my own boat (w going to estate tours) ber – Open Bar & Roasthy O'Neill at his estate the Abbey Resort Brisket, BBQ Chickethew Whiteford, National of the award categories and be in attendance in the dafter September 10,	t the Lake sic laund ith space but going t Tender te on Ge en, BBQ onal Com es, and rec in order to b	e Geneva Country Club. ch (limited- first 75 peo e available for additional by own car to Lake General Cloin of Beef Buffet. The available Pork Ribs Prepared by appetition BBQ chef. Consognize the owners, you must be qualified to win one of the additional \$25.00 late feed.	ple to sign-up)  al # parti eva Country Club t # Attending  # Attending  # Attending  # Attending	icipants for lunc@@	5) sh \$35/ea s\$50/ea	\$
events and save \$15/perso (Boat registration not included)  Fiday, September 24  Lake Tour - Two Estates (by # of participants on \$2 # of participants utility # of participants (not	y boat only) & lunch at Sealark or Polaris clas izing my own boat (w going to estate tours) ber – Open Bar & Roasthy O'Neill at his estate the Abbey Resort Brisket, BBQ Chickethew Whiteford, National of the award categories and be in attendance in the dafter September 10,	t the Lake sic laund ith space but going t Tender te on Ge en, BBQ onal Com es, and rec in order to b	e Geneva Country Club. ch (limited- first 75 peo e available for additional by own car to Lake General Cloin of Beef Buffet. The available Pork Ribs Prepared by appetition BBQ chef. Consognize the owners, you must be qualified to win one of the additional \$25.00 late feed.	ple to sign-up) al # particle part	icipants for lunc@@	s) h \$35/ea \$50/ea 5/Adult 0/Child	\$

#### **INSURANCE CERTIFICATION:**

I certify that I am the owner of the above listed boat(s), engines(s), car(s), watercraft, displays, exhibits, or other item (here after collectively known as "boat") I intend to display at this event and that I have insurance to cover any damage to my boat or equipment, and to cover any liability for damages to others or their property arising from any use of my boat during or related to the 2010 Geneva Lakes Antique and Classic Boat Show in Fontana, WI for which they are herein registered. I agree to hold free and harmless, the officers, directors and volunteers of the Blackhawk Chapter of the ACBS, the Antique and Classic Boat Society, the Abbey Resort, the city of Fontana WI, advertisers and sponsoring organizations from any and all actions, claims, liabilities, assertions of liability, including reasonable attorney's fees, which in any manner arise from or be alleged to arise from any and all connected directly or proximately with the Boat Show identified above.

Signature: Date:

Insurance Certification must accompany registration.

Make checks payable to: Blackhawk Chapter, ACBS Send Registration To: **Matt Byrne** 2257 Red Maple Ln

For additional info contact: www.genevalakesboatshow.com GLBS@BlackhawkACBS.com

or 630-802-2698 Aurora, IL 60502

#### **AWARD CATEGORIES:**

This is a non-judged show. All awards will be determined by boat captains and/or the Boat Show Committee. The Boat Show Committee has the right to change the awards depending on the type of boats that are registered for the show. Awards will be presented at the Saturday evening banquet. People's Choice to be awarded on Sunday at 2:00pm.

Blackhawk Chapter Sharpest Arrow Pre-War

**ACBS Most Preserved** Best Chris Craft Best Century Best Streblow **Best Contemporary** 

Most Historic

Best Fiberglass Best Outboard Skippers Choice Peoples Choice

Best Utility under 22'

Best Utility 22' & over Best Runabout under 22' Best Runabout 22' & over

Post-War

Best Utility under 22' Best Utility 22' & over Best Runabout under 22' Best Runabout 22' & over

#### **Final notes:**

The boat show runs through 3:00 p.m. on Sunday. Each year we have many spectators who attend the boat show on Sunday afternoon expecting to see the full line-up of boats on display. Therefore, participants are asked to leave their boats in the water (and land displays intact) on Sunday until 3:00 pm when the boat show officially ends.

Space is limited. All registrations are on a first come / first served basis. Reservations deadline is September 12<sup>th</sup>.

#### Lodging



Please make hotel reservations directly with The Abbey Resort at 800-709-1323, mention the "Blackhawk Chapter Antique and Classic Show" for group rates. Group rates are for "Run of the House Rooms". You must identify yourself as a participant when making the reservation in order to receive the Boat Show rate. Boat show rates will not be honored at the point of checkout unless previously specified.

#### Other Happenings in the Area



Geneva Lake Classic Car Rally – Classic Car parade and poker run open to all classic, antique and special interest autos, owners, drivers, and riders. The boat show will be one of the stops for the poker run, so look for the cars through out the weekend. For details visit www.GenevaLakeClassicCar.com

(Continued from page 1)

water to the engine, the water passage from the engine which exits at the rear of the manifold to the exhaust elbow, and the exhaust passage. These are all separate from each other. Bad things happen when they crack or rust through.

In the photo of a KL manifold you can see where the wall between the water and the exhaust passages has rusted through. It's interesting to note that in this manifold the core had shifted during the casting process causing this area to have a much thinner wall. I don't know if this was typical or an anomaly. Note the rust through was directly opposite and above the exhaust passage. After shutting down this engine, the water drained right into the exhaust passage, through the exhaust valve, and into the cylinder. The clue for this was 1 small bead of water on the spark plug.







Chris Craft MCL

Unfortunately there is not much you can do to stop the rusting. Rusting out is now becoming more prevalent but cracks are still the major mode of failure.

Cracks from water freezing in the manifold during winter storage is the most common failure, especially in the M series manifolds. Often when the drain plugs are removed no water drains out and there is an assumption that the manifold is empty. However mud and rust will sometimes completely block the drain, and although no water drains out, the manifold still has water in it. Then freezing will cause cracks often along the bottom rear of the casting. In the photos you can see sediment clogging the bottom of the water passages, this is typical. After removing the drain plugs take a stiff wire and poke around inside to loosen as much crud as possible to let the water drain.

Thermal stress cracks are also a problem if the manifold does not cool properly. Cast iron does not bend much and will crack if part of the casting becomes very hot while other parts are still cool. Cast iron doesn't mind getting hot, but the entire casting must heat and cool uniformly. If there is no water flowing through the manifold and the engine is run long enough with out water, parts of the manifold will become very hot. Then if water suddenly starts to flow the water will shock cool part of the casting and possibly cause it to crack. This can be caused by a worn out water pump. After 70 years the good old gear type water pumps are wearing out. The boat is put in the water, the engine started, the pump does not prime itself, no water is pumped, it idles for awhile then is run slowly out to the lake. All the while the exhaust gas is getting the internal parts of the manifold very hot. Then once on the lake the boat takes off at a fast speed, the pump suddenly primes and cold water hits the very hot manifold.

In the photo of the MCL manifold you can see the walls still have good thickness with very little lost to rusting. Unfortunately this manifold had both a freeze crack and over 6 severe stress cracks. Further we found the water pump to be junk. Check to see that you have water flowing out of your exhaust pipe every time you start.



# The 26<sup>th</sup>. Annual Antique & Classic in water Wooden Boat Show is back at FAMOUS FREDDIE'S

Saturday July 24, 2010

#### FOOD, DRINKS, & MUSIC WILL BE AVAILABLE

"Famous Freddies" on Pistakee Lake. 510 Park Ave, Fox Lake

#### Same times, same date, set up time is 8:00 - 9:00Show is from 10:00 to 2:00 \$10.00 entry fee

Additional \$15 for boats "For Sale"

There is no free launch ramp,
but you could launch at any of the other Marinas around the Lake.
Ben Watts Marina ramp is 3 minutes by car or water.

For more info:

Ron Van Horn 708-347-8951 or Ted Cartner 847-395-8902

REGISTRATION INFORMA	ATION	-0702	
NAME:			
ADDRESS:			
CITY;	STATEZIP	EMAIL	
TELEPHONE: (day)	(eve)	fax	
MFG OF BOAT	MFG	OF ENGINE	
HPMODEL	YEAR	LENGTHBEAM	
Mail to: Ted Cartner PO Box 683			



#### Registration and Information Form Heritage Harbor Ottawa Antique Boat Weekend Activities: Friday and Saturday, August 6-8, 2010

042010

#### Registration Information:

Mailing Address			
			Zip
nformation:		Boat Name:	
Manufacturer		Model	
Year	Length	Engine	HP

Please list any additional information, on the back of this form, you would like provided about your boat during the announcement of the parade. Forms should all be returned by July 1st for reduced rate.

	**Space is limited, register soon**						
	EVENTS & REGISTRATION	FEES					
_	Friday, August 6, 2010 3:00-5:00 pm Register at hotel 5:30 - 7:30 Welcome reception with hors d'oeuvres at the Ottawa Boat Club (cash bar)	Price included below Price included below (Cash bar separate)					
	Saturday, August 7, 2010 7:30 am Registration & Optional Launch (security provided until return at noon) 8:00 am Meet at the Reddick Mansion 100 W. Lafayette St - Ottawa for Breakfast 9:00-10:00 am Tour Washington Park and Farmer's Market (across from Reddick Mansion) 10:00-12:00 Mural Tour & Visit Scouting Museum 12:15-1:00 pm Launch and ride down to city docks for Riverwalk Lunch 1:30-4:30 pm Ride down to Buffalo Rock and back to HHO Marina 4:00-5:30 pm Free Time 5:30-7:30 pm Wooden Antique Boat Captain's Dinner on Harbor Lights at HHO Marina 8:00-9:00 pm Wooden Antique Boat Parade 9:00-10:30 pm Enjoy HHO Venetian Night Parade & entertainment after	Price included below Price included below Price included below Price included below Price included below Price included below Price included below					
_	Sunday, August 8, 2010 9:30 am Captain's Breakfast at Crawdad's 10:30 am Tour of Heritage Harbor Homes	Price included below					
_	Cost: \$125 per person (includes, hotel, Friday night hors d' oeuvres exclusive of drinks, Sunday breakfast & tours) # Attending x	\$125 ea=					
	Cost: \$15 per person Saturday night Dinner # Attending x	\$15 ea =					
	TOTAL ENCLOSED FOR THE ITEMS YOU HAVE CHECKED ABOVE  Make check payable to Heritage Harbor Ottawa and remit to 1851 Old Chicago Rd –Ottawa, IL 61350 (any questions please call 815-433-5000)	\$					

If you would like to learn more about Heritage Harbor Ottawa call 815-433-5000 or see us at <a href="https://www.heritageharborottawa.com">www.heritageharborottawa.com</a>





#### 5<sup>th</sup> Annual, Madison Area Antique & Classic Boat Show August 6-7th, 2010

You are invited to take part in the fourth annual, Madison area Antique & Classic Boat Show. The renowned Christy's Landing Restaurant will be the site for the show on Friday and Saturday, August 6th-7th. This location is simply outstanding for the public to view these beautiful boats on Saturday. On Friday we will be hosting a tour of the Madison chain of lakes; including Lake Waubesa, Lake Monona, & Lake Mendota (weather permitting). The tour will break for lunch at the Elks Club Lodge on Lake Monona and will also include a stop at the Governor's Mansion on Lake Mendota (great photo opportunity).

One of the most important aspects of this show is that nearly all of the proceeds will go to Madison's Multiple Sclerosis Society. Last year we donated \$3,000 to MS. Our goal for 2010 is to raise over \$3,500 by selling 50/50 raffle tickets, acquiring donations from the public and area venders, and offering some unique items for sale in the form of a Silent Auction the day of the show.

Awards will be given in several categories including the Best Chris Craft, Best Century, Best Inboard Motor Boat, Best Outboard Motor Boat, Best Non-Motorized Boat, Best Fiberglass Classic, and of course the "Best of Show". Along with the public selecting the People's Choice Award Boat.

Please return your Registration Form soon, as we are limited to approximately 40 boat slips (entries accepted on a first serve basis). Also please include a brief history of your boat and a photograph (e-mail preferred) to enhance our Boat Show Program Booklet, which will feature all the show participant's boats.

The enclosed Schedule of Events and Registration Form should help answer your questions. Should you need additional information, please feel free to contact Mark Walters or Andy McCormick via e-mail or telephone (see below). Should you desire lodging, we've listed local hotels on the enclosed map.

Thank you in advance for your interest and involvement. We look forward to seeing you there!

Mark Walters Andy McCormick Christy's Landing Eric Christenson Program Director Program Director 2952 Waubesa Ave 4439 Beale Street 2826 Waunona Way Madison, WI 53711 Madison, WI 53713 Madison, WI 53711 (608) 224-0815 (608) 222-0018 (608) 222-5391 andy@mccormicklumber.com www.christyslanding.net waltswoody@charter.net

Glacier Lakes ACBS Chapter Website: www.glacbs.org







# Registration Form Madison Area Antique & Classic Boat Show August 6-7, 2010

PARTICIPANTS:				FEE: \$30
Skipper's Name	Mate	e's Name		
Address	_ City		State	Zip
Evening Phone E-mail Add	iress			ACBS #
Cell Phone (for boat sh	ow communic	cation)		(Not required)
ADDITIONAL CREW: (Please include both fire				
BOAT DISPLAY:				
Land Display Water Display		Friday Bo	at Cruise	Yes No
Year Manufacturer			_	
Boat Nickname	Length	Engine Type		HP
EVENT FEES:				
Event	Fee	# of Participants	_	otal Fees by # of participants)
Registration (required for skippers)	\$30	N/A	(тишріу і	\$30
Friday Lunch on Boat Cruise	\$15			-
Friday Dinner at Christy's Landing	\$20			
Boat Show T-Shirt: S, M, L, XL, XXL	\$20			
(circle size)		Grand Total		
1. COMPLETE FORM and sign the below reincluded in our commemorative Program B 2. MAIL CHECK (payable to MAACBS), P. Madison, WI 53711 Questions – call (60 3. COME PREPARED - Bring fenders, extra REGISTRATION RELEASE: By signing below, the undersigned risks and warnings. Registrant voluntarily assumes the risk of darisks and warnings. The undersigned further waived, releases and Volunteers from any and all claims for damages to persons or progrepresents to the show sponsor that the undersigned's boat register.	registration dooklet, listing hoto, & Reg 08) 224-081 a line, and b registrant verifing mage to persons discharges Chri perty arising fro	ing all this year's Be gistration Form to: I 5 or e-mail waltsw be alert at all times es that the registrant has re or property arising from p isty's Landing, Clacier Lak m participation in the boat	oat Show pa Mark Walte roody@char ad and understa articipation in the es Chapter, A Cl show. Finally, t	articipants ers, 4439 Beale Street, erter.net  ands all the foregoing important the boat show after disclosure of BS, all Program Directors, and the undersigned warrants and
Signature of Registrant			Date	

#### 2010 Boat Show Cancelled!

The Jerry Dyhrkopp/Iowa Great Lakes Chapter of the ACBS celebrates 30 years of Antique and Classic Boating. To commemorate this momentous Anniversary, our chapter is instead hosting a Classic Boat RENDEZVOUS. By changing our event to a gathering of Classic Boats, we will have greater appeal to those who are reluctant to enter their boat in a judged event. We invite ALL owners of a classic Wood, Steel, Fiberglass or Aluminum boat, to register for the 30th Annual Boat Rendezvous of the Jerry Dyhrkopp/Iowa Great Lakes Chapter of the ACBS.

- The 30<sup>th</sup> Annual Boat Rendezvous will be July 30-August 1, 2010 at Arnolds Park on West Lake Okoboji, Iowa.
- Our goal is 100 Classic Boats on display: Wood, Steel, Fiberglass or Aluminum.
   This would include Runabouts, Utilities, Cruisers, Canoes, Sailboats, et cetera.
- The 30<sup>th</sup> Annual Boat Rendezvous will continue to be held on beautiful Lake Okoboji, Iowa, one of the worlds only blue water lakes!
- Our distinguished Keynote Speaker will be Christopher Smith, grandson of Chris
  Craft, the founder of the power boating industry as we know it. Chris will speak
  at the Opening Night Banquet the evening of July 30, 2010 at Village West
  Resort. Dress is "boater casual".
- This is not a judged show. Instead, there will be a Participation plaque and award for Best Chris Craft boat of the show to be awarded by Chris Smith.

Online registration is now available. Additional information, including a full schedule, can be found at www.OkobojiClassicBoats.com.

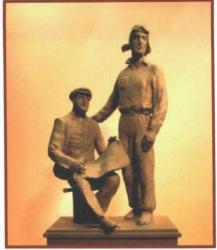
This will truly be an event to remember, but we need you!

Sincerely,

Mike Hagan

Boat Show Chairman, Jerry Dyhrkopp/Iowa Great Lakes Chapter of the ACBS







Chris Smith

Legends of Algonac

Gar Wood

Artist/Sculptor Sergei Mitrofanov, together with the Algonac/Clay Historical Society, invites you to join us at 1:00 PM June 27, 2010 on the shore of the beautiful St. Clair River to dedicate the memorial to the men who brought motor-boat cruising and racing to our World. **Join us!** 

The Memorial is now nearing completion in the old Algonac Chris-Craft factory, near Gar Wood's Miss America Ten.

Now we need *your* help as we round the last buoy and head for the checkered flag. Will you please join us and show your support with a check made payable to the:

### LEGENDS OF ALGONAC Algonac/Clay Historical Society, Box 228, 1240 St. Clair River Dr.

Box 228, 1240 St. Clair River Dr. Algonac, Michigan, 48001, USA

The Society was formed in 1991 as a non-profit organization to preserve the history of our region, and to invite visitors to join us in celebration of the two founders of motor boating and racing - where it all began.



Check enclosed for

\$\_\_\_\_

Signed



Photo by Jeri Packer

Yes, please				,
on the Lego	enas	Hono	Koll	
	17.1			

Ukrainian sculptor Mitrofanov has been at work for six months, creating the memorial that will include sevenfoot bronze statues of the two legendson a granite pedestal. Clay busts of the two men have been detailed for review, meanwhile that work is co-coordinated with the "roughing in" the rest of the full figures - scaled up to seven feet. The bust of Gar Wood was completed first and photographed from different angles to integrate visual interaction between men, and with viewers - and was well received by the family. The bust of Chris Smith is now going through the same process. He will be holding a sheaf of nautical drawings, emblematic of his skills and interest in design. Gar Wood stands next to him, in racing togs, with his hand on the shoulder of his friend and mentor.

Thanks for assisting us.

Harb Bellingt

Date			
_Date			



#### **Celebrating 27 years**

#### 78 First-Place Winners to Date

2009 G.L.B.S. Restorations by Lange Best Classic Lapstrake 22' & over 1972 26' Lyman "FULL HOUSE" Best Classic Cruiser 1958 30' Norwegian Day Cruiser "THOR OF OSLO" 2nd. Place Best classic Runabout under 21' 1961 19' Shepherd Runabout

#### When Only the Best Will Do

Antique & Classic Boat Restoration-Complete or Partial
Trailer – Upholstery & Covers
Also specializing in Furniture, Architectural
Woodwork & Cabinetry

#### Thor of Oslo 1958 30' Norwegian Cruiser

Built by Lange Custom Woodworking, Inc Beginning with an empty hull, no cabin top, hardware, mechanics, etc. starting only with a photograph to reproduce our customer's, grandfather's boat.



262.249.0576 p 262.249.0449 f 6035 East Highway 50 Lake Geneva, WI 53147 6035 E. Hwy 50, Lake Geneva (3 miles East of Rte 12) www.LangeCustomWoodworking.com



#### Blackhawk Name Badges

Blackhawk Chapter name badges are again available. These tasteful badges are a great way to let other members know who you are at our outings, and to show your affiliation at non-Blackhawk events. Simply send your name as you would like it to appear, along with a check for \$10.00 made out to the Blackhawk Chapter to:

Blackhawk Chapter c/o Ted Cartner P.O. Box 683 Antioch, IL 60002 or contact

pbrainard@wistool.com



Your authorized dealer for:

★ Custom **EAGLE**® boat trailers ★ ShoreStation lifts and piers

★ heavy duty boat dollys

Facility: New 5,000 sq ft workshop designed to restore antique and classic boats to 40 ft. Experience: Award winning restorations, complete reconstructions and dozens of new bottoms, 5200 or conventional. Workmanship: Complete correct replacement of all pieces, adhering to originality, using finest materials. Quality: Investment time lasting restorations, extreme attention paid to detail. Satisfaction: You are guaranteed a pleasant restoration experience with excellent communication and customer involvement in important decision making.

#### Bottoms Up Antique Boat Restoration Service

Call Steve Bunda
Crandon, WI 715-478-3186
www.antiquewoodboatrestoration.com





#### FOX RIVER VALLEY BOAT CO.

WE OFFER:

- ·Water test
- Quality repairs
- ·Brokerage/storage
- -Restorations
- ·Financing
- ·Engine
- ·Survey serviceappraísals

rebuilding/repairs 1312 RIVERSIDE DRIVE

McHENRY, IL. 60050

Located on the Northern Chain O' Lakes (815) 385-0454 FAX (815) 385-9054 www.woodboat.net

Captain Kenneth R. Bruce 3717 W. John St. McHenry, IL. 60050 815-385-1150

U.S.C.G. Master License Marine Appraisal • Repairs • Restorations **Yacht Delivery • Marine Surveys** 

Dean Morris has 34 years experience of wooden boat restoration and custom woodworking



Specializing in... WOOD REPAIR & REFINISHING

Woodworking

Monday-Friday

262-862-9423

Dean Morris

30303 Hwy 'C' Wilmot, WI 53192



- ★ Maintenance Free
- ★ Wireless remote for electric power units
- ★ 15 Year Warranty On Lifts & Piers
- ★ 5 Year Warranty On Vinyl Cover
- ★ Lightweight
- ★ Easy To Operate

Antioch's Largest Pier & Boat Lift Dealer

#### WEBB'S MARINA

1000 to 7,000 Lb. Capacity Boat Lifts Ask about the All New Hydraulic Lifts Also Stationary & Flotation Piers

(Aluminum, Cedar, or IPA Deckings) Ouotations On Condominiums & Subdivisions Welcome

Assembly, Delivery & Installation Available

- ★ Wide Range Of Sizes
- ★ Unique Canopy Design \* Personal Watercraft Lifts available \*

#### Authorized Service For:

• Mercruiser • OMC • Cobra • Volvo Penta Stern Drive & Engine Repair

We Do Insurance Work, Brokerage, Prop Repair, Custom Canvas Work

\*PIER SLIPS \*IN/OUT SERVICE \*LAND STORAGE \* INSIDE STORAGE \*CONCRETE LAUNCHING RAMP \*HOIST FACILITIES. \*MARINE STORE - Complete Selection of Boating Supplies & Accessories \*GAS Regular, Premium

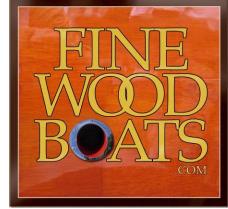
WEBB'S MARINA

Conveniently Located On Rt. 173, 2 miles west of Rt. 59, Antioch BY WATER: South Side Of Channel Lake Bridge

847-395-2217 FAX: 847-395-2521

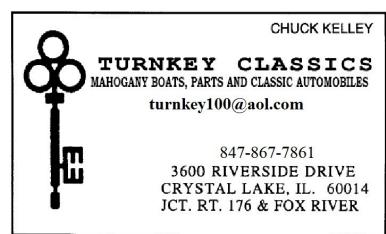
CLOSED MONDAYS





Established in 1987 as a source of replacement parts for Antique & Classic Wood Boats.

Jim Staib
210 N. Draper Road McHenry, IL 60050-2205
(815) 344-WOOD



#### Classified Corner FOR SALE

**FOR SALE:** 1957 20' Chris-Craft Holiday, in good-shape, new cover, newer trailer, and has 175 hp. I'm asking 12,000 OBO. Cell# 847-648-0138

**FOR SALE:** 1964 Lyman 25ft. Sleeper model Cuddy cabin w/marine head 327 cu. in. Gray Marine Fire ball engine All canvas including bimini, side curtains and mooring cover Includes: 6,000 lb. all galvanized Karavan trailer. \$16,000 CALL Ken 414-764-5949 or Email for more pictures kbourgeois1@wi.rr.com ( stored indoors and can be seen anytime with appointment)

FOR SALE: Chris Craft Engines K 100HP, KL 105HP, KLO 105HP, M 130HP, ML 145HP, MCL 175HP, also a dual carb 135HP Chrysler Crown. Ted 847-395-8902

**FOR SALE:** 1958 Chris Craft Deluxe Sportsman, 17 feet, KFL 131 H.P., in great shape, very tight and runs well, restored 4 yrs ago. Like new single axel custom trailer. \$19,000. Ed 815-751-1005 or <a href="mailto:e2eggers@gmail.com">e2eggers@gmail.com</a>.

**FOR SALE:** 1961 Century 19 ft "Custom Racing Runabout" Fresh 350 cu. in. Chevy V-8 350 hp. Cedar inlaid deck. Run only 5 hours since complete restoration. Two awards for "Best Century". Custom tandem axle trailer and cover included. \$14,000 608-723-7051 Don Moberg

**FOR SALE:** 1955 20' Chris Craft Continental KLC-125 H.P. Bottom and varnish in god shape, newer upholstery, custom cover, convertible top, runs and floats great, single axel trailer \$25,000 Ron 708-442-9753 IL

#### Blackhawk Smoke Signal Advertising Policy

Individual Blackhawk Chapter members may run a single complimentary non-commercial advertisement in any issue of the Smoke Signal. Individual advertisements will not be rerun unless the editor is notified prior to publication of the following issue. The editor reserves the right to edit if necessary to fit available space.

#### **Commercial Advertisements**

Commercial advertisements will be run in each issue published during the course of the year unless prior arrangements are made. Six issues per year are published. The following rates apply for commercial advertising, on a per year basis. Contact your editor for more information:

	Business card sized	Quarter page	Half Page	Full Page
Members	\$40	\$80	150	\$300
Non-Members	\$60	\$100	170	\$320

Provide all advertisements to: Matt Byrne Phone: 630-802-2698 Fanail MattByrne@mrbtech.com

## BLACKHAWK

#### **BLACKHAWK CHAPTER-ACBS**

#### The Smoke Signal

2201 E Lakeshore Dr.. Twin Lakes, WI 53181

### Calendar of Events

June 18-20 6th Annual Eagle River Boat Show

June 27 Legends of Algonac

July 10 Chicago River Cruise

July 24 Fox Lake Boat Show

August 6-8 Ottawa Venetian night

Sept 24-26 Geneva Lakes Boat Show